

Printing Guide

The Prophet's Sirah ﷺ — Complete Collection, Volume 2: The Hijrah and Building Madinah (Series 7–14)

This book is **FREE for Muslims**. You may print it for yourself, your family, mosques, prayer rooms and schools, or to give as a gift. **It may not be sold.**

1. Files in this pack

`The_Prophets_Sirah_Volume_2_The_Hijrah_and_Building_Madinah_PRINT.pdf`	**Book interior** — 454 pages, A4, full colour
`Cover_Print_The_Prophets_Sirah_Volume_2.pdf`	**Full cover for a print shop** — front, spine and back on one sheet
`Front_Cover_A4_Home.pdf` `Back_Cover_A4_Home.pdf`	**Covers for printing at home** — A4, with a 5 mm white border
`Printing_Guide_The_Prophets_Sirah_Volume_2.pdf`	This guide

> **Note:** Each Part of the book begins on a right-hand (odd-numbered) page. That is why **pages 10 and 282** are blank and marked "This page is intentionally left blank" — this is intentional, not a mistake.

2. Printing at a print shop

Give the print shop both the book interior and the full cover files, with these specifications:

Book size	A4 (210 × 297 mm)
Number of pages	454 (printed double-sided / duplex)
Colour	Full colour
Interior paper	80gsm
Binding	Perfect binding (glued spine), or comb/wire binding (see section 3c)
Full cover size	449.4 × 303.0 mm, including 3 mm bleed on every edge
Spine	23.4 mm (for 80gsm paper) — **ask the print shop to confirm it**

> **Tip:** Ask for one proof copy first to check the colours and binding before printing in larger numbers.

3. Printing at home

a) Front and back covers

1. Use thicker A4 paper, for example **100gsm**, matte card or photo paper (check your printer's paper-weight limit).
2. Open **Front_Cover_A4_Home.pdf** in **Adobe Acrobat Reader → File → Print**.

3. Under **Page Sizing & Handling**, choose **“Actual size”** (not “Fit”).
4. Click **Properties** → Paper Size: **A4**; Paper Type: to match your paper; Quality: **High**.
5. Print, then repeat for **Back_Cover_A4_Home.pdf**.
6. Let the covers dry for **10–15 minutes** on a flat surface, as they contain a lot of dark colour.

Most home printers cannot print right to the edge of A4 paper. That is why the home cover files come with an even **5 mm white border**.

b) The book interior (manual double-sided printing)

1. Open **The_Prophets_Sirah_Volume_2_The_Hijrah_and_Building_Madinah_PRINT.pdf → Print → Actual size**; Paper Type “Plain paper”, Quality “Standard”.
2. **Test with just 4 pages first** (Pages 1–4) to make sure the paper direction is right.
3. Click **More Options** → choose **“Odd pages only”** → Print.
4. Let the pages dry for about 5 minutes. Turn the stack over and put it back into the printer tray.
5. Print again with **“Even pages only”**.
6. Print in small batches, for example **20–30 sheets** at a time, so it is easy to redo if the paper jams.

c) Binding

- **Comb or wire binding** is suitable and inexpensive — any photocopy shop can do it. A book of 227 sheets may need a large comb; ask the shop.
- Place a **clear plastic sheet** in front of the front cover and behind the back cover to protect the colours.
- The inner margin of this book is **3 cm**, so the binding holes will not touch the text.

4. Digital edition

The eBook edition (with a clickable table of contents and linked chains of narration), the other volumes of this collection and every book of The Prophet’s Sirah ﷺ can be read and downloaded free at **quranscience.my**. Follow us at **facebook.com/QuranScienceMY**.

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